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D350-578-031
Job Sheet 204429



Part No: D350-578-031 **Job Qty:** 4 pcs

Part Name: AS350/AS355 Bearpaw Wearplates



Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 12/10/19 **Job Tracking No:**
Due Date: 12/27/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**

Note: DWG REV H SHEET 12 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B 14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	4 pcs	12/27/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3 ✓		DAS 80 JAN 07 2020
							Packaging 1 - 4		9-89
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S245541



Part: D350-578-031

Job No: 204429

Serial No/Batch: S245541

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 10, FAA STC SR000281

110 QC 4	4 pcs	12/27/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	DAS
120 Packaging 3-1 - Stock - B4B 4 pcs		12/27/19	0.00 0.00	QC 4 - 75	78
				QC 4 - 78	9-89 JAN 13 2020
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
125 DC - 1 - B4B	4 pcs	12/27/19	0.00 0.00	Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS
				Packaging 3 - 25 - B4B	78
				Packaging 3 - 26 - B4B	9-89 JAN 13 2020
130 QC 21 - FG	4 pcs	12/27/19	0.00 0.00	Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
Part Op 105 - Pick Kit				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
Descriptions: 110 - QC4- 100% Inspect kits for completeness				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	DAS
				DC - 2 - B4B	21
				QC 21 - FG - 21	9-89 JAN 13 2020
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21
					9-89 JAN 13 2020

FG034

- 120 - Identify and pack for shipping as per PPP D350-578-031 and DSI9429
- 125 - Document Control - Photocopy bluefile and type labels per PPP D350-578-031 CHG 003
- 130 - QC21- Final Inspection - Work Order Release

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	48 Ea (12 ea) ✓	105-Packaging 1 - Pick Kit	5233742 ✓
AN4-17A	Bolt	48 Ea (12 ea) ✓	105-Packaging 1 - Pick Kit	5239242 ✓
D3859-041	Wearplate Assembly	8 pcs (2 ea) ✓	105-Packaging 1 - Pick Kit	5238734 ✓
MS21042L4	Nut	48 Ea (12 ea) ✓	105-Packaging 1 - Pick Kit	5228922 ✓
NAS1149D0463J	Washer	96 Ea (24 ea) ✓	105-Packaging 1 - Pick Kit	5228798 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-16A	48	530	0
	AN4-17A	48	255	0
	D3859-041	8	40	0
	MS21042L4	48	4,142	0
	NAS1149D0463J	96	5,289	0

Part Specifications

Specifications could not be found.

Plex 12/10/19 11:34 AM Dart.lajeunesse.marie

Job: _____		DISPOSITION			DEPARTMENT/PROCESS							
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)								
Description Work Order Deviation				Disposition								
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread								
Completed By				Lead hand / Supervisor				QC / QA Coordinator				